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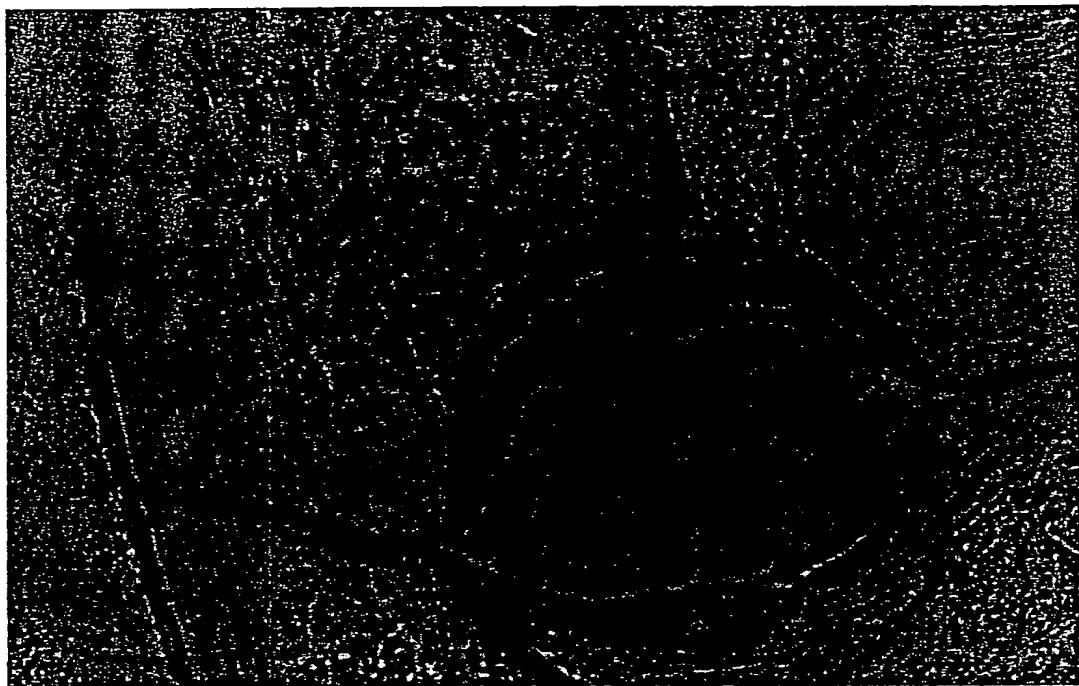
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Figure 1

Sample code	Air pockets after stuffing	Surface craters after cooking	Removal of the net	Additional remarks
Standard	partially palm sized air pockets	essentially all hams show surface craters with diameters of up to 10 cm	o.k.	
8/20/20	15 % of the hams show air pockets with diameters ranging from 1cm to 4 cm	10 % of the hams show surface craters, 6 % require downgrading	o.k.	essentially all hams show pronounced surface nipples
6/10/10	2 % of the hams show small air pockets	essentially no surface craters which would require downgrading	o.k.	minor surface nipples, difficult to detect visually
4/10/10	5 % of the hams show small air pockets	3 % of the hams show surface craters; about 1-2 % require downgrading (border-line cases)	o.k.	practically no surface nipples
2/10/10	15 % of the hams show big air pockets	12 % of the hams show surface craters, 8 % require downgrading	o.k.	no surface nipples

Figure 2

Figure 3



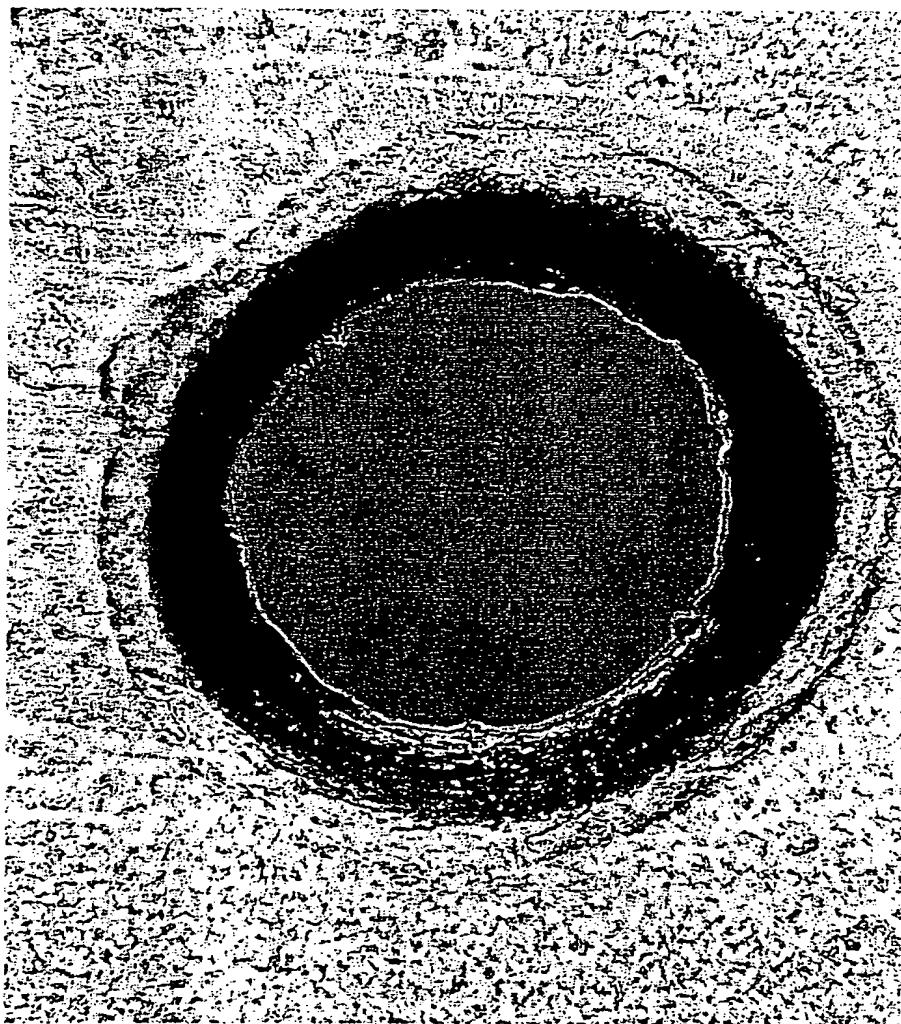


Figure 4

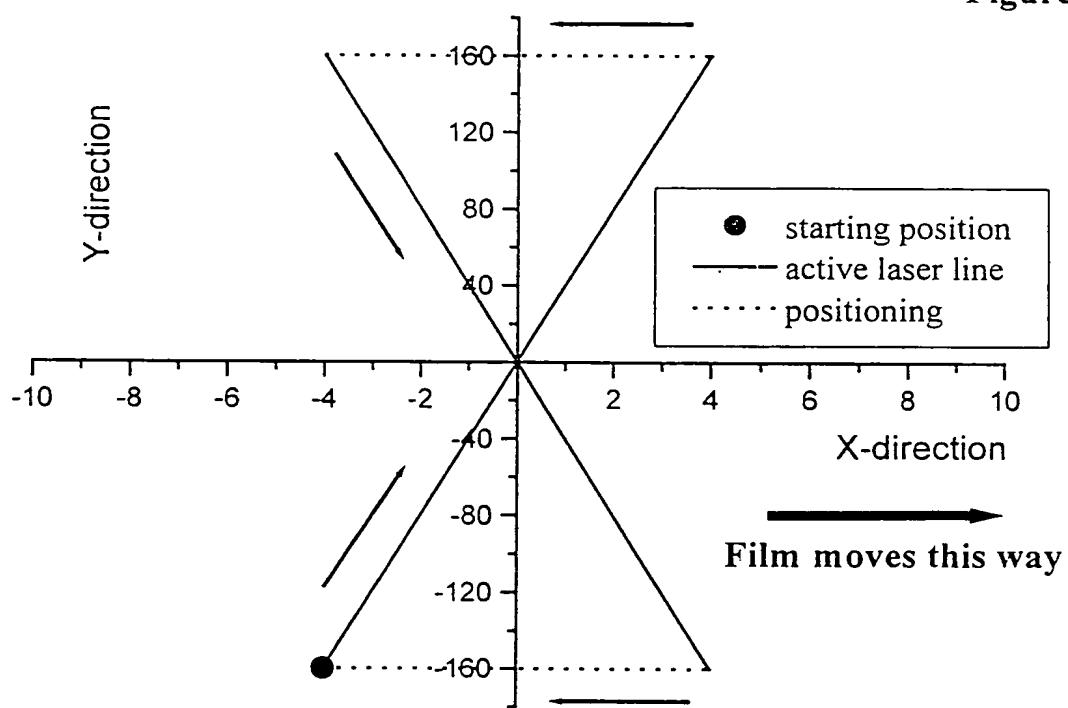
Figure 5

Figure 6

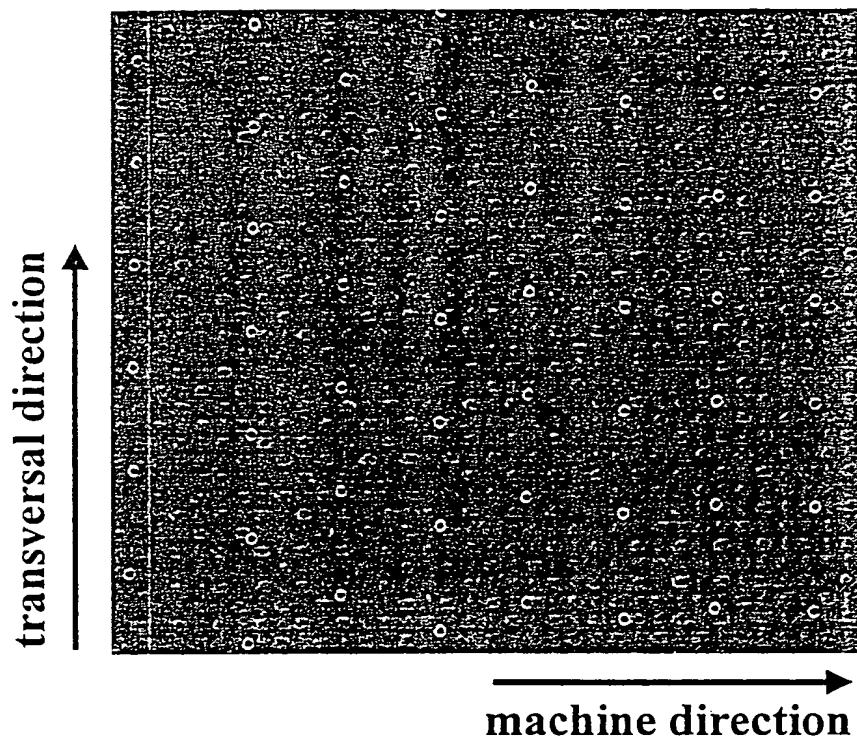


Figure 7

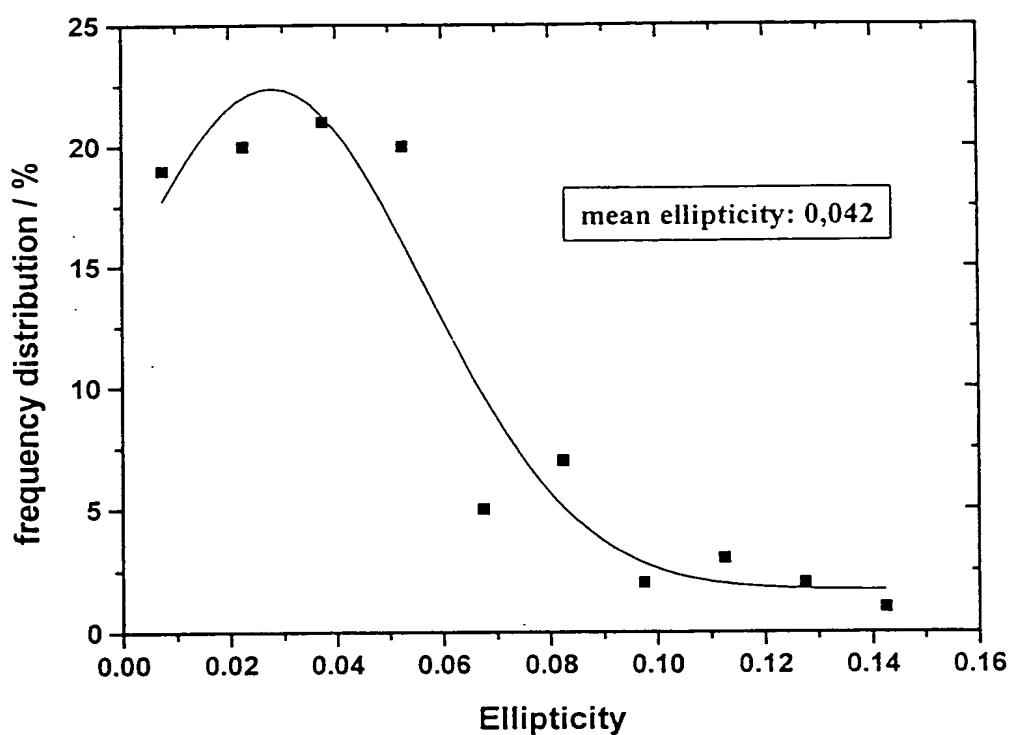


Figure 8

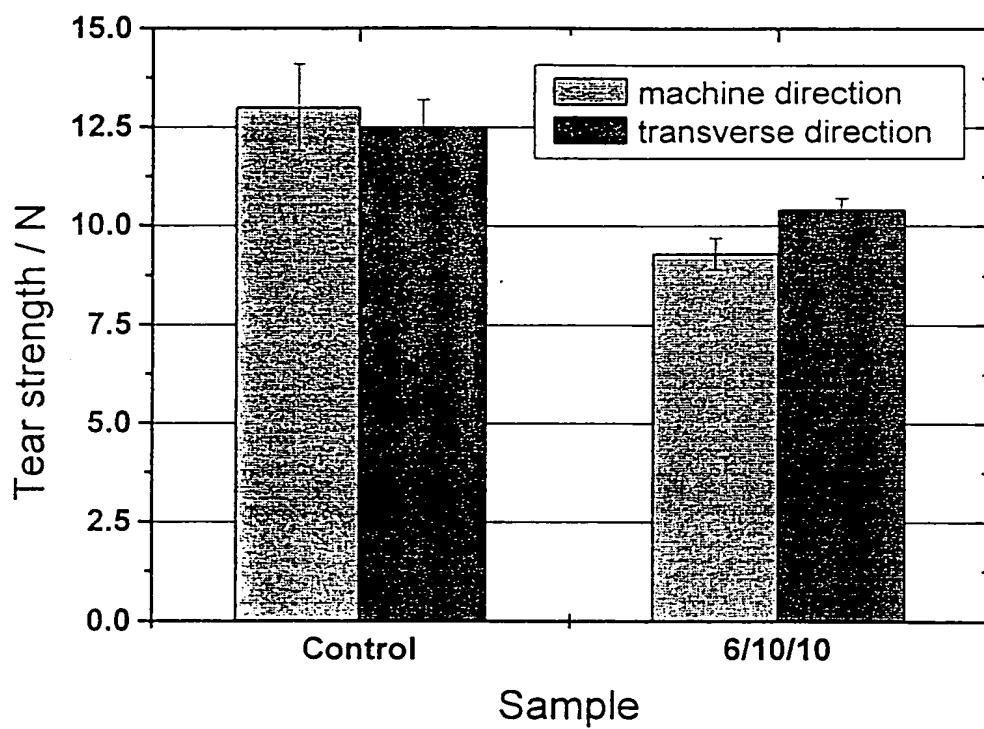


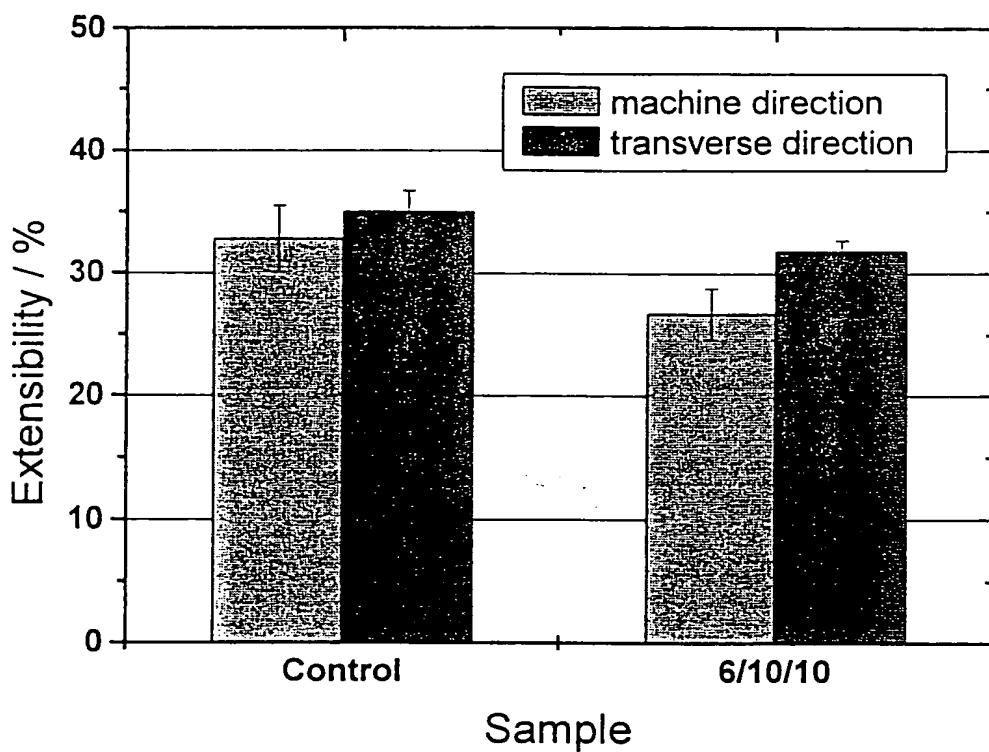
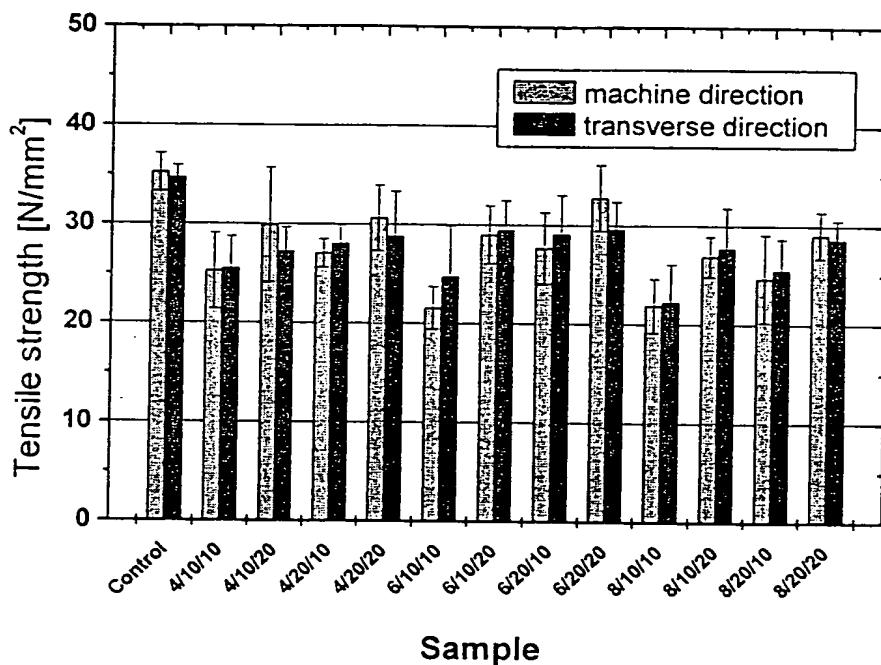
Figure 9

Figure 10



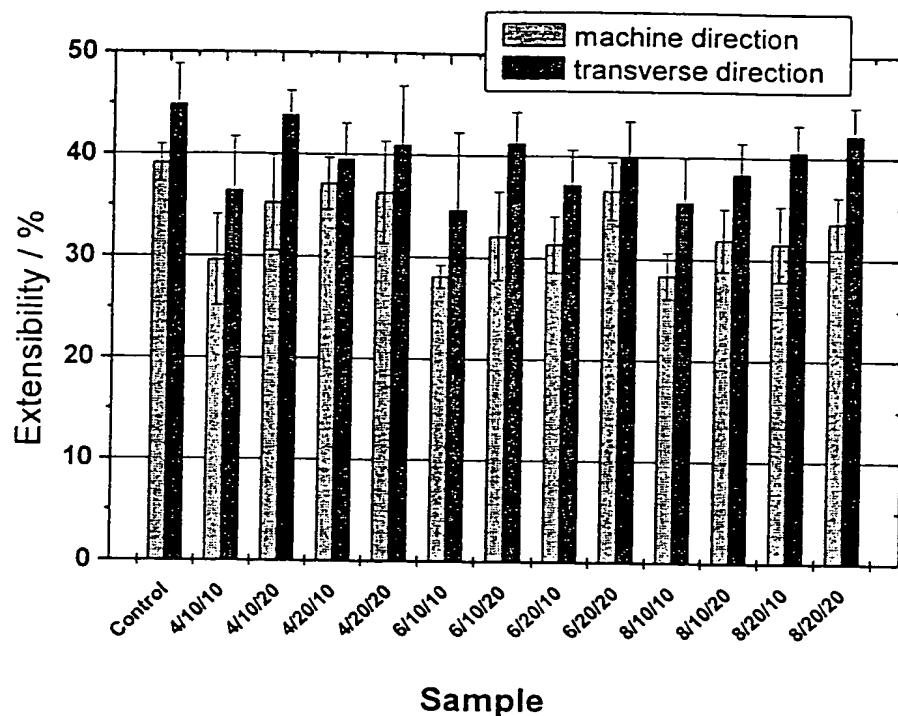


Figure 11

Figure 12

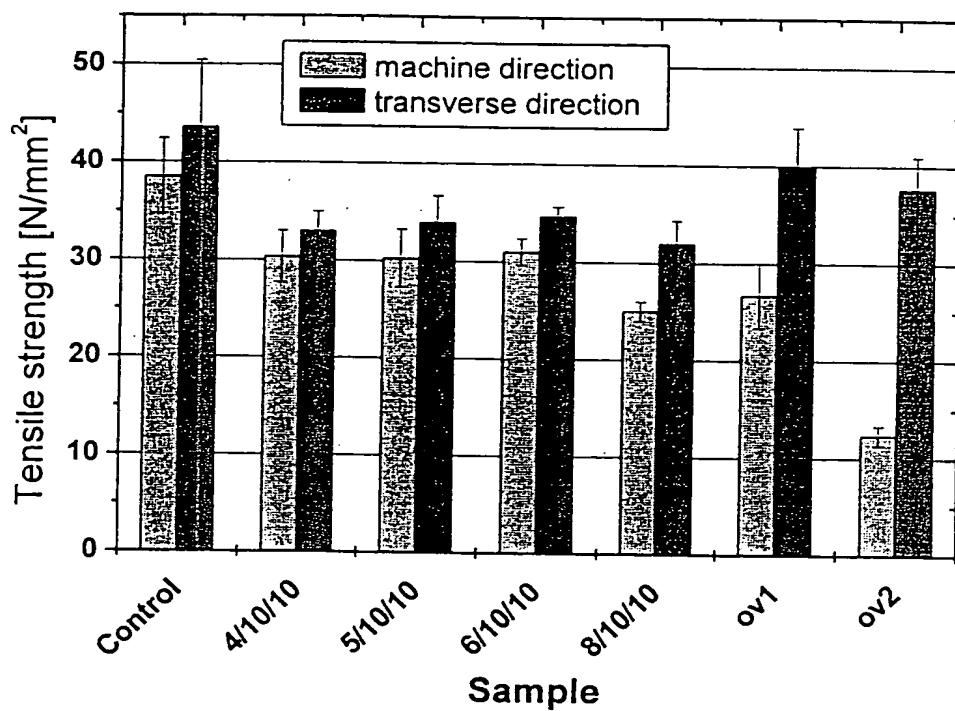


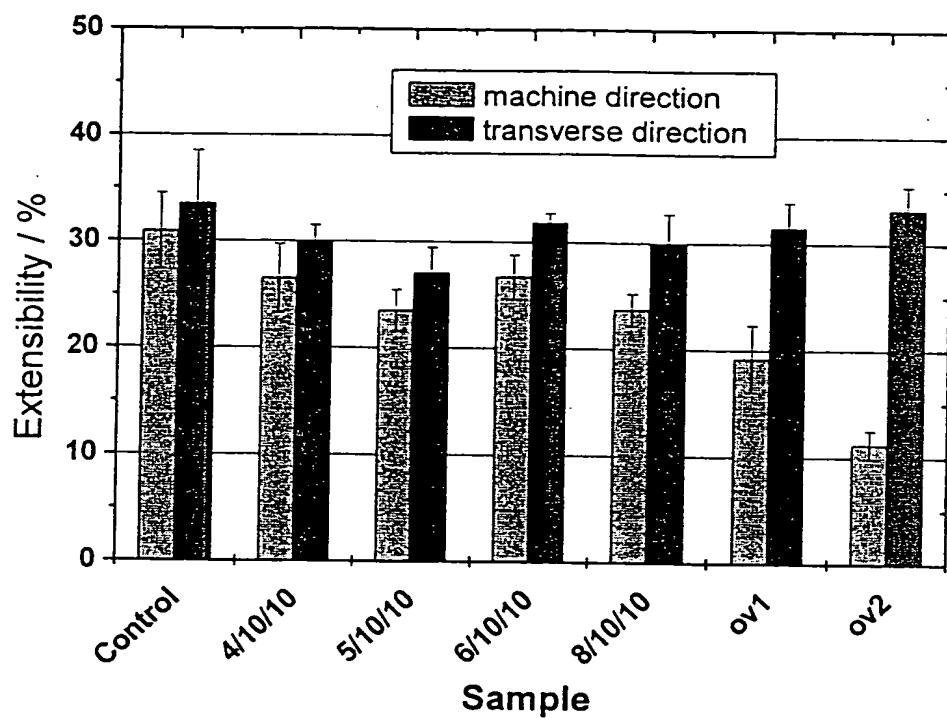
Figure 13

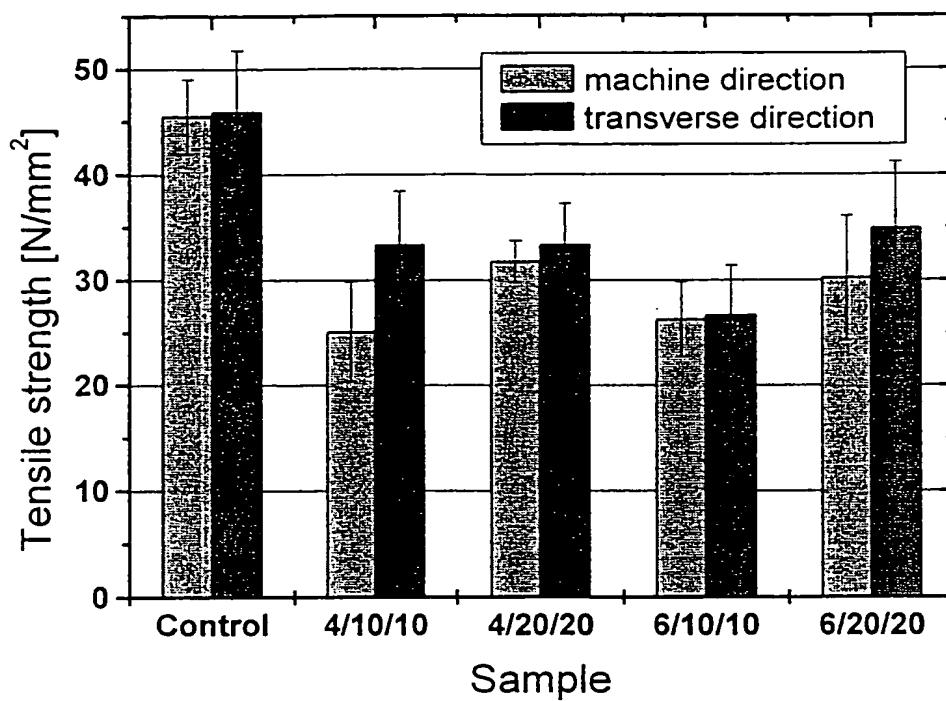
Figure 14

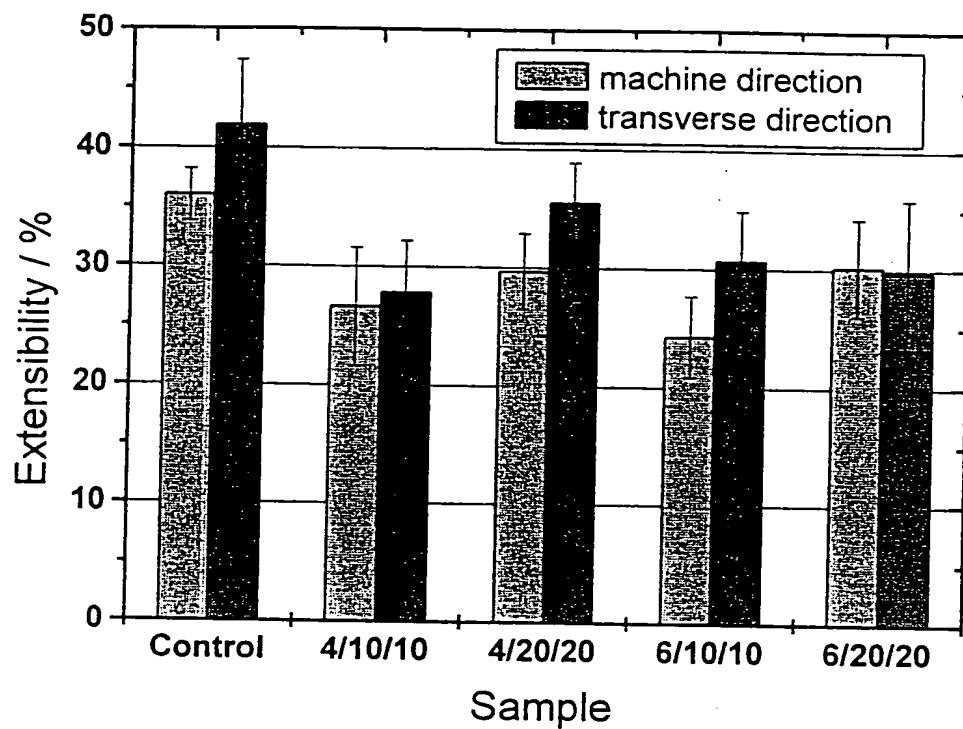
Figure 15

Figure 16

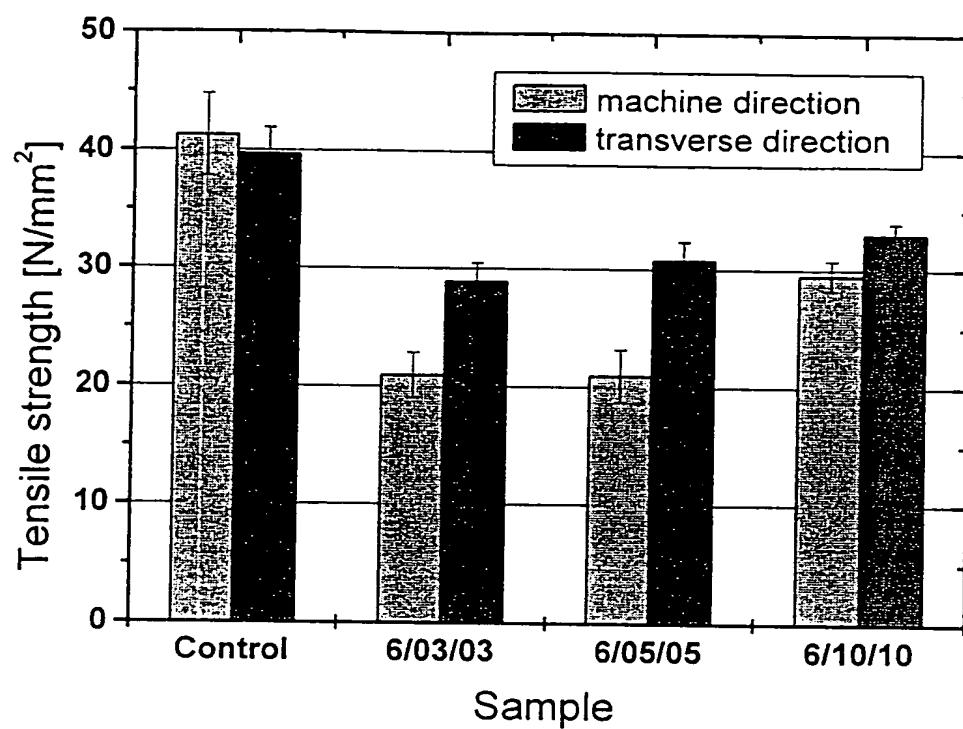


Figure 17